

## Invisible

**Transparent, permanently elastic 1-component SMP-based adhesive sealant.**

### Technical data

Chemical base	Silane modified polymer
Mechanism of curing	1 comp. moisture curing
Consistency	Stable
Tooling time	max. 3 min.
Curing rate after 24h	≥ 2.5 mm
Curing rate after 48h	≥ 3.5 mm
Shore-A-hardness, DIN ISO 7619-1	32
Tensile strength DIN 53504 S2*	ca. 2.5 N/mm <sup>2</sup>
Modulus elongation at 100%, DIN 53504 S2 *	ca. 0.9 N/mm <sup>2</sup>
Elongation at break, DIN 53504 S2 *	ca. 300%
Density	1.05 ± 0.05 g/cm <sup>3</sup>
Volume change, DIN EN ISO 10563	≤ 4%
Temperature resistance after curing	- 40 °C to + 80 °C
Application temperature	+ 5 °C to + 40 °C

All measurements were performed under normal conditions (23 °C and 50 % relative humidity).

\* The data are based on measurements after 7 days.

### Application

Flexible bonding in the areas of metal, apparatus and machine construction, plastics technology, air-conditioning and ventilation systems, car body, wagon, vehicle and container construction. Bonding of parts where a coloured adhesive would be distracting. Not suitable for joints on glass in window areas. Can lose its original transparency under influence of UV light.

### Substrate range

Suitable materials are metals, powder-coated, varnished, galvanised, anodised, chromed or hot zinc dipped surfaces, various plastics, ceramics, concrete and wood. Due to the large variety of different plastics and compositions as well as materials which are susceptible to cracks, preliminary tests are recommended.

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## Paint compatibility

Due to the diversity of varnishes and paints on the market we recommend preliminary tests. Using paints based on alkyd resins may delay the drying process. After cleaning with acetone joints can be varnished at any time.

## Chemical resistance

- Good against water, aliphatic solvents, oils, grease, diluted inorganic acids and alkalis
- Moderate against esters, ketone and aromatics
- Not resistant against concentrated acids and chlorinated hydrocarbons

## Shelf life and storage conditions

- Shelf life depending on packaging
- Store cool and dry (10 - 25 °C)
- Further information on request

## Work and environmental safety

Important information about work and environmental safety is available on the material safety data sheet.

## merz+benteli ag

Freiburgstrasse 616  
CH - 3172 Niederwangen  
Phone +41 31 980 48 48  
Fax +41 31 980 48 49  
info@merz-benteli.ch  
www.merz-benteli.ch

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