

Declaration of Performance**LE/DoP-No. MB2029/007-1000**

1. Product name
2. Type of product
3. Application
- INVISIBLE
1 component MS hybrid polymer
Sealant for the application in facades
Type F INT
Conditioning: Method B
Substrate: anodised aluminium and grout M1
Pre-treatment with Adhesion Promoter V40 (aluminium) and V17 (grout M1)
4. Manufacturer
merz+benteli ag
Freiburgstrasse 616
CH-3172 Niederwangen
5. Representative
-
6. System of assessment of constancy of performance
3 plus 3
7. Harmonised Standard
EN 15651-1: 2012-12
8. Notified body
ift Rosenheim GmbH, NB 0757, as notified laboratory in system 3, performed the initial test and issued the test report.
9. Essential characteristics

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	Class E	EN 15651-1: 2012-12
Release of chemicals dangerous to the environment and health	evaluated	
Water tightness and air tightness		
a) Resistance to flow	≤ 5 mm	
b) Loss of volume	≤ 45 %	
c) Tensile properties at maintained extension after water immersion	k.K.	
d) Tensile properties at maintained extension	k.K.	
e) Tensile properties at maintained extension at -30°C	k.K.	
f) Tensile properties (secant modulus / elongation at break)	≥ 25 %	
g) Tensile properties (secant modulus) at -30°C	k.K.	
h) Durability	pass	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Fritz Burkhardt
Head of Research & Development



Simon Bienz
Chief Marketing & Sales Officer

Niederwangen, 25 November 2022



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merz+benteli ag
Freiburgstrasse 616
CH-3172 Niederwangen
Schweiz

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MB2029/007-1000

EN 15651-1

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for the application in facades

- Type: F INT
- Conditioning: Method B
- Substrate: anodised aluminium and grout M1
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Reaction to fire	Class E
Release of chemicals dangerous to the environment and health	evaluated
Water tightness and air tightness	
a) Resistance to flow	≤ 5 mm
b) Loss of volume	≤ 45 %
c) Tensile properties at maintained extension after water immersion	k.K.
d) Tensile properties (i.e. at maintained extension)	k.K.
e) Tensile properties at maintained extension at -30°C	k.K.
f) Tensile properties (secant modulus / elongation at break)	≥ 25 %
g) Tensile properties (secant modulus) at -30°C	k.K.
h) Durability	pass



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